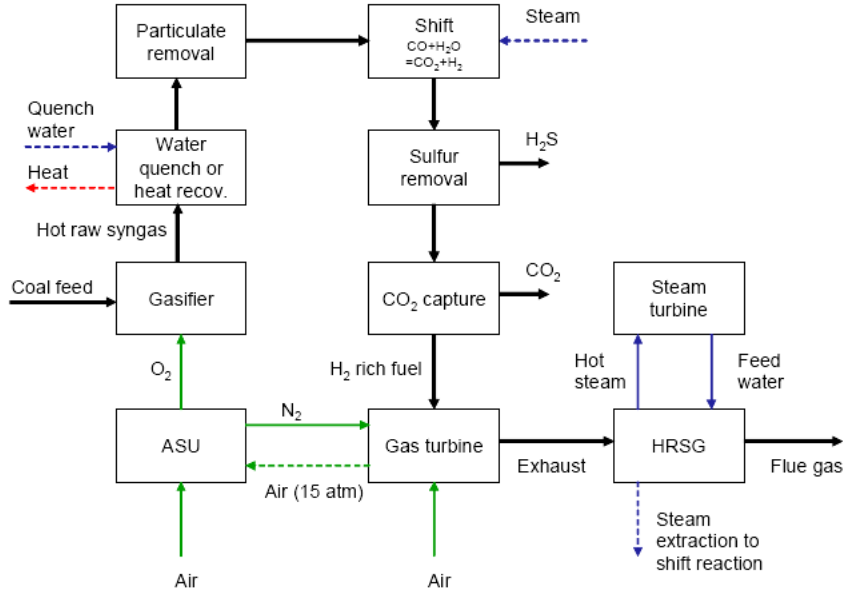


## Solvent Screening and Techno-economic Analysis of an IGCC Process

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This research is for a techno-economic analysis of a power production using an IGCC process ( Fig. 1) with an optimum decarbonization section.



Decarbonization will be optimized after screening the following CO<sub>2</sub> capture processes (Rate based absorber-stripper) for the following solvents:

1. CO<sub>2</sub> capture process by AMP (2-amino-2-methyl-1-propanol) from a gas mixture of N<sub>2</sub> and CO<sub>2</sub>
2. CO<sub>2</sub> capture process by DEA (Diethanolamine) from a gas mixture of CH<sub>4</sub>, C<sub>2</sub>H<sub>6</sub>, C<sub>3</sub>H<sub>8</sub>, N<sub>2</sub>, CO<sub>2</sub> and H<sub>2</sub>S.
3. CO<sub>2</sub> capture process by mixed DEA and MDEA (methyl-diethanolamine) aqueous solution from a gas mixture of CO<sub>2</sub>, CH<sub>4</sub>, C<sub>2</sub>H<sub>6</sub>, C<sub>3</sub>H<sub>8</sub>, n-C<sub>4</sub>H<sub>10</sub>, i-C<sub>4</sub>H<sub>10</sub>, n-C<sub>5</sub>H<sub>12</sub> and N<sub>2</sub>.
4. CO<sub>2</sub> capture process by Diglycolamine (DGA) from a gas mixture of N<sub>2</sub>, O<sub>2</sub>, CO<sub>2</sub> and H<sub>2</sub>O.
5. CO<sub>2</sub> capture process by K<sub>2</sub>CO<sub>3</sub> (Potassium Carbonate) from a gas mixture of N<sub>2</sub>, H<sub>2</sub>O, CO<sub>2</sub>, and H<sub>2</sub>S.
6. CO<sub>2</sub> capture process by aqueous MDEA from a gas mixture of CH<sub>4</sub>, CO<sub>2</sub>, H<sub>2</sub>S and H<sub>2</sub>O.
7. CO<sub>2</sub> capture process by aqueous MEA (monoethanolamine) from a gas mixture of N<sub>2</sub>, O<sub>2</sub>, CO<sub>2</sub> and H<sub>2</sub>O.
8. CO<sub>2</sub> capture process by mixed MEA and MDEA aqueous solution from a gas mixture of CO<sub>2</sub> and N<sub>2</sub>.
9. CO<sub>2</sub> capture process by NaOH (sodium hydroxide) from a gas mixture of N<sub>2</sub>, O<sub>2</sub>, H<sub>2</sub>O, and CO<sub>2</sub>.
10. CO<sub>2</sub> capture process by NH<sub>3</sub>.
11. CO<sub>2</sub> capture process by aqueous piperazine (PZ) (cyclic amine) solution.
12. CO<sub>2</sub> capture process by the aqueous solutions of mixed piperazine (PZ) and monoethanolamine (MEA).
13. CO<sub>2</sub> and H<sub>2</sub>S capture process by mixed solvent composed of sulfolane, DIPA (diisopropanolamine) and water.
14. CO<sub>2</sub> and H<sub>2</sub>S capture process by mixed solvent composed of sulfolane, MDEA and water.
15. CO<sub>2</sub> capture process by aqueous TEA (Triethanolamine) solution from a gas mixture of H<sub>2</sub> and CO<sub>2</sub>.

Designing, testing ( bench or pilot scale), and simulation as well as economic analysis will be performed.