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# BOARD-INVITED REVIEW: Use of distillers by-products in the beef cattle feeding industry<sup>1</sup>

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**ABSTRACT:** The ethanol industry is expanding rapidly. This expansion in production of renewable energy also increases production of by-products. These byproducts, primarily distillers grains plus solubles (DGS), are utilized very efficiently by ruminants. When the starch in corn is fermented to produce ethanol, the remaining nutrients (protein, fat, fiber) are concentrated about 3-fold. Whereas DGS is an excellent protein source for ruminants, the large supply and the price relative to corn make DGS an attractive energy source as well. This is especially important with reduced availability and higher price of corn because of demand by the ethanol industry. A meta-analysis of 9 experiments, where various levels of wet DGS were fed to feedlot cattle, shows that wet DGS produced higher ADG and G:F compared with cattle fed corn-based diets without DGS. A similar analysis with dry DGS showed similar type of responses but with less apparent feeding value for dry DGS compared with wet DGS. Metabolism studies suggest the fat in DGS may be partially protected from ruminal degradation leading to greater proportion of unsaturated fatty acids at the duodenum and greater total tract fat digestibility. Both the fat and the undegradable protein in DGS appear to explain some but not all of the greater feeding value of DGS compared with corn. Lower quality roughages may be used in feedlot diets containing wet DGS because of the protein, moisture, and physical characteristics the DGS contains. The feeding value of DGS is greater than dryrolled corn or high moisture corn; however, the feeding value of DGS appears to be less when fed in finishing diets based on steam-flaked corn than in those based on dry-rolled or high-moisture corn.

Key words: beef cattle, by-product, distillers grain, ethanol, feedlot

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#### **INTRODUCTION**

Cereal grains have been fermented to produce beverage alcohol for centuries. By the late 19th century, the resulting by-product, dried distillers grains plus solubles (**DDGS**) was being used as a feedstuff (Henry, 1900). Morrison (1939) and Garrigus and Good (1942) refer to a liquid form of the by-product supplied to beef cattle as distillers slop. Individuals involved in the beverage distilling industry formed the Distillers Feed Research Council in 1945 to "expand the, then, meager knowledge available on the nutrient composition of distillers feeds, and to better understand how these feeds would be best used in a variety of livestock feeding systems". The Distillers Feed Research Council was

replaced in 1997 with the Distillers Grains Technology Council (Louisville, KY). Both of these organizations

Stock et al. (2000) described the dry milling process where grain, mainly corn, is fermented to produce ethanol. About two-thirds of corn is starch, which is the component that is fermented to ethanol in the dry milling process. The remaining nutrients are recovered in the stillage, and water is removed to produce DDGS. Therefore, protein, fat, fiber, and P concentrations are increased 3-fold in the DDGS compared with corn. Protein increases from about 10 to 30%, fat from 4 to 12%, NDF from 12 to 36%, and P from 0.3 to 0.9% of DM.

Because of the increased concentration of protein in the DDGS compared with corn, the DDGS was used primarily as a protein source (Klopfenstein et al., 1978). Zein is the primary protein in corn and as a result in DDGS as well. McDonald (1954) showed that zein was about 40% degraded in the rumen. Little et al. (1968) confirmed high rumen escape values for zein. Aines et al. (1987) reviewed reports on rumen protein escape

have held annual conferences and the proceedings contain a wealth of information about the traditional uses of DDGS.

Stock et al. (2000) described the dry milling process where grain, mainly corn, is fermented to produce etha-

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**Table 1.** Calf performance when feeding different dietary inclusions of wet distillers grains plus solubles (WDGS) for protein and energy<sup>1</sup>

|                             |       | WDGS level, <sup>2</sup> | P-    | value |       |        |           |
|-----------------------------|-------|--------------------------|-------|-------|-------|--------|-----------|
| Item                        | 0     | 5.2                      | 12.6  | 40.0  | SE    | Linear | Quadratic |
| DMI, kg/d                   | 8.42  | 8.74                     | 8.44  | 7.91  | 0.13  | < 0.01 | 0.21      |
| ADG, kg                     | 1.30  | 1.39                     | 1.40  | 1.46  | 0.03  | < 0.01 | 0.13      |
| $G:F^3$                     | 0.155 | 0.158                    | 0.164 | 0.177 | 0.003 | < 0.01 | 0.54      |
| HCW, kg                     | 324   | 333                      | 336   | 342   | 3     | 0.01   | 0.15      |
| Fat thickness               | 1.3   | 1.4                      | 1.4   | 1.4   | 0.1   | 0.21   | 0.27      |
| Marbling score <sup>4</sup> | 497   | 530                      | 530   | 580   | 20    | 0.01   | 0.51      |

<sup>&</sup>lt;sup>1</sup>Adapted from Larson et al. (1993).

 $^4400 = \text{Slight}^0 \text{ and } 500 = \text{Small}^0.$ 

values of DDGS and found them to be variable, likely due to technique of measurement. Mean escape values for DDGS were 2.6 times soybean meal, and values for dry distillers grains without solubles (**DDG**) were 2.3 times soybean meal. Klopfenstein et al. (1978) used the slope ratio technique in growth studies to determine protein values relative to soybean meal using that technique. Aines et al. (1987) summarized several experiments showing 2.4 times the value of DDG protein compared with that from soybean meal, and DDGS had 1.8 times the value of soybean meal. DeHaan et al. (1982) found a value of 0.45 times soybean protein from distillers solubles (**DS**). One might expect that the protein in DS would be completely rumen degradable, especially when DS are produced by centrifugation that would remove most grain particles. However, much of the protein in DS is yeast cells that have been heated during distillation and concentration. Bruning and Yokoyama (1988) showed that heat denatured yeast rendering them resistant to lyses and microbial degradation. Herold (1999) showed only 20% protein degradation in the rumen of DS, which contained mostly yeast cells, from the wet milling industry. Therefore, some escape of protein in DS should be expected.

In addition to protein, NDF is concentrated in distillers grains plus solubles (**DGS**) compared with corn and composes most of the carbohydrate in DGS. Quicke et al. (1959) found high in vitro digestion of cellulose in corn fiber. DeHaan et al. (1983) demonstrated that corn bran (corn grain pericarp) is primarily NDF (69%) and that the NDF has a high extent (87%) and rate (6.2%/h) of digestion. Sayer (2004) reported similar extents of corn bran NDF digestion (79 to 84%) in situ in fistulated cattle fed finishing diets. Rates of digestion of NDF in these finishing diets were less (1.7 to 2.1%/h) than those reported by DeHaan et al. (1983), likely due to relatively low ruminal pH in the finishing diets.

During the 1990s, production of ethanol for fuel increased. In the past few years, there has been an exponential increase in fuel ethanol production, and the growth is expected to continue. The CAST (2006) projects up to 20 billion gallons of ethanol per year may be

**Table 2.** Cattle performance when feeding different dietary inclusions of wet distillers grains plus solubles (WDGS) to finishing yearling steers<sup>1</sup>

|                             |       | $ m WDGS~inclusion^2$ |        |        |        |        |       |                     | <i>P</i> -value        |                    |
|-----------------------------|-------|-----------------------|--------|--------|--------|--------|-------|---------------------|------------------------|--------------------|
| Item                        | CON   | 10WDGS                | 20WDGS | 30WDGS | 40WDGS | 50WDGS | SEM   | Linear <sup>3</sup> | Quadratic <sup>4</sup> | Cubic <sup>5</sup> |
| DMI, kg/d                   | 10.9  | 11.2                  | 11.4   | 11.8   | 11.1   | 10.6   | 0.14  | 0.09                | < 0.01                 | 0.81               |
| ADG, kg                     | 1.66  | 1.85                  | 1.87   | 1.96   | 1.94   | 1.78   | 0.04  | 0.01                | < 0.01                 | 0.45               |
| $G:F^6$                     | 0.153 | 0.165                 | 0.164  | 0.173  | 0.176  | 0.169  | 0.002 | < 0.01              | < 0.01                 | 0.43               |
| Feeding value,7 %           | 100   | 178                   | 138    | 144    | 137    | 121    | 7     | 0.81                | < 0.01                 | < 0.01             |
| HCW, kg                     | 353   | 364                   | 367    | 376    | 375    | 362    | 3.7   | < 0.01              | < 0.01                 | 0.18               |
| 12th-rib fat, cm            | 1.14  | 1.37                  | 1.24   | 1.32   | 1.17   | 1.27   | 0.08  | 0.80                | 0.08                   | 0.01               |
| LM area, cm <sup>2</sup>    | 79.7  | 82.4                  | 82.7   | 80.7   | 79.9   | 79.7   | 1.2   | 0.36                | 0.09                   | 0.13               |
| Marbling score <sup>8</sup> | 515   | 538                   | 520    | 523    | 501    | 505    | 11.6  | 0.11                | 0.29                   | 0.22               |

<sup>&</sup>lt;sup>1</sup>Adapted from Vander Pol et al. (2006b).

<sup>&</sup>lt;sup>2</sup>Wet grains:thin stillage = 1.67:1, DM basis.

<sup>&</sup>lt;sup>3</sup>Accounts for ethanol consumption.

 $<sup>^2</sup>$  Dietary treatment levels (DM basis) of WDGS: CON = 0% WDGS, 10WDGS = 10% WDGS, 20WDGS = 20% WDGS, 30WDGS = 30% WDGS, 40WDGS = 40% WDGS, and 50WDGS = 50% WDGS.

<sup>&</sup>lt;sup>3</sup>Contrast for the linear effect of treatment.

<sup>&</sup>lt;sup>4</sup>Contrast for the quadratic effect of treatment.

<sup>&</sup>lt;sup>5</sup>Contrast for the cubic effect of treatment.

<sup>&</sup>lt;sup>6</sup>Calculated as total gain over total dry matter intake. <sup>7</sup>Calculated from G:F relative to control, divided by WDGS inclusion.

 $<sup>^{8}400 =</sup> Slight^{0}, 500 = Small^{0}.$ 

**Table 3.** Wet distillers grains plus solubles (WDGS) meta-analysis predicted values<sup>1</sup>

|                               |       | W     |       | P-    | value |       |        |           |
|-------------------------------|-------|-------|-------|-------|-------|-------|--------|-----------|
| Item                          | 0     | 10    | 20    | 30    | 40    | 50    | Linear | Quadratic |
| DMI, kg/d                     | 10.12 | 10.31 | 10.33 | 10.20 | 9.90  | 9.44  | 0.01   | 0.01      |
| ADG, kg                       | 1.57  | 1.68  | 1.74  | 1.76  | 1.73  | 1.66  | < 0.01 | < 0.01    |
| G:F                           | 0.155 | 0.162 | 0.168 | 0.172 | 0.174 | 0.175 | < 0.01 | 0.09      |
| Feeding value, <sup>2</sup> % | 100   | 145   | 142   | 137   | 131   | 126   |        |           |
| Fat thickness, cm             | 1.24  | 1.32  | 1.37  | 1.37  | 1.32  | 1.24  | < 0.01 | 0.04      |
| Yield grade                   | 2.85  | 2.95  | 3.02  | 3.04  | 3.01  | 2.94  | < 0.01 | 0.06      |
| Marbling score <sup>3</sup>   | 518   | 528   | 533   | 532   | 526   | 514   | 0.05   | 0.05      |

<sup>&</sup>lt;sup>1</sup>Data set included treatment means from Buckner et al. (2007), Corrigan et al. (2007), Al-Suwaiegh et al. (2002), Ham et al. (1994), Larson et al. (1993), Luebbe et al. (2007), Vander Pol et al. (2006b), and Vander Pol et al. (2006a).

produced. That would result in nearly 70 million tons of DGS. The increase in production of DGS in wet or dry form stimulated our interest in use of DGS as an energy source. Considering using a protein source as a feed energy source was a major paradigm shift.

#### WET DISTILLERS GRAINS PLUS SOLUBLES

Perhaps the first study designed to include DGS as an energy source was conducted by Farlin (1981). Farlin fed wet distillers grains without solubles (**WDG**) replacing 25, 50, and 75% of the corn in a finishing diet. Even though the perceived energy nutrient (starch) in corn had been removed, the resulting by-product (WDG) actually had more energy per kilogram of DM than the corn it replaced. Firkins et al. (1985) and Trenkle (1996, 1997) found similar results with wet distillers grains plus solubles (**WDGS**).

Larson et al. (1993) conducted a series of experiments designed to evaluate WDGS fed as a protein source or as an energy source. The hypothesis was that locating an ethanol plant adjacent to a feedlot would allow feeding of the product wet, eliminating the necessity of drying the by-product. The WDGS was fed at 5.2 and 12.6% of diet DM to supply MP or CP needs. The 40% level in the diet (DM basis) supplied protein and replaced corn in the diet as an energy source. At the 40% level, feed efficiency of the diet was increased 14% compared with the corn control (Table 1). Assuming the entire increase in efficiency was due to the WDGS, the WDGS had 35% greater feeding value than corn.

Vander Pol et al. (2006b) fed 0, 10, 20, 30, 40, and 50% WDGS replacing corn. They found quadratic responses to ADG and G:F and a cubic response in feeding value to WDGS level (Table 2). Feed efficiency at all levels of WDGS was greater than the corn control diet.

Nine experiments conducted in the same feedlot under relatively similar conditions were used for a metaanalysis. Levels of WDGS replacing dry-rolled corn (**DRC**), high-moisture corn (**HMC**), or a DRC and HMC combination ranged from 5.2 to 50%. Most common levels were 30 or 40%, and there was only 1 comparison at 50%. Experiments had 10 (individually fed) to 50 steers per treatment, most above 40 steers per treatment. The 9 experiments included 34 treatment means representing 1,257 steers.

There were quadratic responses to ADG and DMI (Table 3) with ADG and DMI being maximized at about 30% WDGS. The G:F of the diet was maximized at 30 to 50% of diet, and the relationship tended to be quadratic (P < 0.09). Feeding values calculated from G:F values showed decreasing feeding values as level of WDGS in the diet increased. The G:F values did not decrease for the diets at the high inclusion levels, but because of accounting for inclusion level in the diet, feeding values decreased with inclusion level. Because cattle gained more rapidly when fed WDGS compared with corn, they were fatter with equal days on feed. Consistent with the quadratic increase in rib fat was a quadratic increase in quality grade. Roeber et al. (2005) and Jenschke et al. (2007) showed that feeding DDGS and WDGS had no significant impact on palatability of the meat.

#### DRY DISTILLERS GRAINS PLUS SOLUBLES

Drying of DG is expensive because of the cost of fuel and the capital investment in equipment. Fuel ethanol

**Table 4.** Effect of wet or dry distillers by-products on finishing cattle performance<sup>1</sup>

|                          |         | Distiller | Distillers by-product and ADIN level <sup>2</sup> |        |       |       |  |  |  |  |
|--------------------------|---------|-----------|---|--------|-------|-------|--|--|--|--|
|                          |         |           |   | DDGS   |       |       |  |  |  |  |
| Item                     | Control | WDB       | Low   | Medium | High  | SEM   |  |  |  |  |
| ADG, <sup>3,4</sup> kg   | 1.46    | 1.69      | 1.66  | 1.68   | 1.71  | 0.12  |  |  |  |  |
| DMI, <sup>5,6</sup> kg/d | 10.99   | 10.68     | 11.48   | 11.36  | 11.73 | 0.55  |  |  |  |  |
| $G:F^{3,4,6}$            | 0.133   | 0.158     | 0.144   | 0.148  | 0.145 | 0.004 |  |  |  |  |

<sup>&</sup>lt;sup>1</sup>Adapted from Ham et al. (1994).

<sup>&</sup>lt;sup>2</sup>Value relative to corn, calculated by difference of G:F divided by by-product inclusion.

 $<sup>^{3}500 =</sup> Small^{0}$ .

<sup>&</sup>lt;sup>2</sup>DDGS = dried distillers grains plus solubles and WDB = wet distillers by-products.

 $<sup>^{3}</sup>$ Control vs. WDB (P < 0.05).

<sup>&</sup>lt;sup>4</sup>Control vs. the average of the DDGS composites (P < 0.05).

<sup>&</sup>lt;sup>5</sup>Conrol vs. the average of the DDGS composites (P < 0.10).

 $<sup>^6 \</sup>mathrm{WDB}$  vs. the average of the DDGS composites (P < 0.05).

**Table 5.** Cattle performance when feeding increasing levels of dried distillers grains plus solubles (DDGS) to finishing steers<sup>1,2</sup>

|                             |       |        |        |        |        |       | P-value             |                        |
|-----------------------------|-------|--------|--------|--------|--------|-------|---------------------|------------------------|
| Item                        | 0DDGS | 10DDGS | 20DDGS | 30DDGS | 40DDGS | SEM   | Linear <sup>3</sup> | Quadratic <sup>4</sup> |
| DMI, kg/d                   | 9.25  | 9.47   | 9.52   | 9.71   | 9.47   | 0.17  | 0.23                | 0.30                   |
| ADG, kg                     | 1.50  | 1.61   | 1.68   | 1.62   | 1.59   | 0.05  | 0.26                | 0.05                   |
| $G:F^5$                     | 0.162 | 0.171  | 0.177  | 0.168  | 0.168  | 0.005 | 0.61                | 0.14                   |
| Feeding value <sup>6</sup>  | 100   | 156    | 146    | 112    | 109    |       |                     |                        |
| HCW, kg                     | 351   | 362    | 370    | 364    | 359    | 5.62  | 0.32                | 0.04                   |
| 12th-rib fat, cm            | 1.42  | 1.37   | 1.50   | 1.40   | 1.47   | 0.08  | 0.48                | 0.99                   |
| LM area, cm <sup>2</sup>    | 80.0  | 80.6   | 82.6   | 81.3   | 81.3   | 1.29  | 0.42                | 0.37                   |
| Marbling score <sup>7</sup> | 533   | 537    | 559    | 527    | 525    | 12.7  | 0.50                | 0.18                   |

<sup>&</sup>lt;sup>1</sup>Adapted from Buckner et al. (2007).

is an energy source designed to replace fossil fuel (CAST, 2006). Use of fossil fuel for drying is counterproductive. Although many feedlot cattle are located in proximity to dry milling plants, many are too far from plants to allow transportation of WDGS to feedlots. In those cases, it may be logical and economical to dry DGS to facilitate transportation.

Ham et al. (1994) compared feeding values of DDGS to WDGS in feedlot diets. The DGS were included at 40% of diet DM replacing corn. The WDGS were produced in a separate plant from the DDGS. The DDGS were from 11 sources and were combined into composites based on ADIN content. Cattle fed both WDGS and DDGS were more efficient than the control, corn-fed cattle (Table 4). Cattle fed WDGS were more efficient than cattle fed DDGS. Amount of ADIN did not affect G:F. The WDGS contained 47% greater feeding value than corn, and DDGS contained 24% greater value.

Buckner et al. (2007) conducted a feedlot study comparing 10, 20, 30, and 40% levels of DDGS to a corn control. A trend for a quadratic response was observed for G:F (Table 5). The quadratic response in G:F was similar to that found for WDGS by Vander Pol et al. (2006b), but the G:F response was somewhat less and optimal inclusion was 20% of diet DM. These data were combined with 4 other experiments in a meta-analysis. The meta-analysis showed a quadratic response in ADG and a cubic response in G:F as level of DDGS in the diet increased from 0 to 40% (Table 6). Maximum ADG was between 20 to 30% DDGS and maximum G:F was between 10 to 20% DDGS. Compared with the metaanalysis for WDGS, the inclusion levels for maximum response were lower for DDGS for both ADG and G:F. In addition, the feeding value declined from the 20% inclusion level (123%) to the 40% inclusion level (100%). In contrast, the feeding value of WDGS at the 20% inclusion was 142 and declined only to 131% at the 40% inclusion level. There appears to be a biological

interaction between DDGS and WDGS in feeding values at different levels of inclusion. At 20% level of inclusion, the 2 types of DG differed in feeding values by 19 percentage units but differed by about 31 percentage units at 40% of dietary inclusion. This is an observation and not an interaction in a strict statistical sense. The explanation for this interaction and the explanation for a drying effect are not apparent.

Protein, fat, and P are increased approximately 3fold from corn to DGS. When fed as an energy source (above 15 to 20% of diet DM), protein and P are overfed. In addition, sulfuric acid is used for pH control and cleaning resulting in S levels of 0.6 to 1.0% or greater in DGS. Excess protein used for energy is deaminated and subsequent urea is excreted. Huntington and Archibeque (2000) suggest 1 to 4 mol of ATP is needed to synthesize 1 mol of urea and the change in ME use is difficult to detect (i.e., very small). There is no apparent evidence that high levels of P are detrimental to feedlot cattle as long as sufficient Ca is supplemented. Elevated levels of dietary S are problematic (Lonergan et al., 2001). Although S is required by ruminal microorganisms, high levels may cause polioencephalomalacia, reduce DMI and ADG, and reduce liver Cu stores. Declining DMI at DGS inclusion levels above 30 to 40% may be partially explained by S, lipid, or both in the DGS.

## METABOLISM AND DIGESTION OF DISTILLERS GRAINS

It is a paradox that both WDGS and DDGS appear to have greater feeding values than corn and yet are less digestible because of the NDF in the DGS. Lodge et al. (1997b) attempted to determine the reason for this apparent paradox. They developed a composite DG with composition as similar as possible to the DDGS. Ingredients in the composite were wet corn gluten feed (corn bran and steep liquor), corn gluten meal, and

 $<sup>^2</sup>$ 0DDGS = 0% DDGS, 10DDGS = 10% DDGS, 20DDGS = 20% DDGS, 30DDGS = 30% DDGS, and 40DDGS = 40% DDGS.

<sup>&</sup>lt;sup>3</sup>Contrast for the linear effect of treatment.

<sup>&</sup>lt;sup>4</sup>Contrast for the quadratic effect of treatment.

<sup>&</sup>lt;sup>5</sup>Calculated as total gain over total dry matter intake.

<sup>&</sup>lt;sup>6</sup>Value relative to corn, calculated by difference of G:F divided by by-product inclusion.

 $<sup>^{7}400 = \</sup>text{Slight}^{0}, 500 = \text{Small}^{0}.$ 

**Table 6.** Dried distillers grains plus solubles (DDGS) meta-analysis predicted values<sup>1</sup>

|                               |       | DDGS l | level, % of o |       |       | P-value |           |        |
|-------------------------------|-------|--------|---------------|-------|-------|---------|-----------|--------|
| Item                          | 0     | 10     | 20            | 30    | 40    | Linear  | Quadratic | Cubic  |
| DMI, kg/d                     | 10.17 | 10.40  | 10.53         | 10.56 | 10.49 | 0.01    | 0.08      | 0.68   |
| ADG, kg                       | 1.56  | 1.65   | 1.69          | 1.70  | 1.66  | < 0.01  | < 0.01    | 0.54   |
| G:F                           | 0.152 | 0.160  | 0.159         | 0.155 | 0.152 | 0.07    | 0.02      | < 0.01 |
| Feeding value, <sup>2</sup> % | 100   | 153    | 123           | 107   | 100   |         |           |        |
| Yield grade                   | 2.87  | 2.91   | 2.94          | 2.98  | 3.01  | 0.04    | 0.51      | 0.90   |
| Marbling score <sup>3</sup>   | 540   | 535    | 529           | 524   | 518   | 0.07    | 0.13      | 0.79   |

<sup>&</sup>lt;sup>1</sup>Data set included treatment mean observations from Buckner et al. (2007), Bremer et al. (2005), Benson et al. (2005), Ham et al. (1994), and May et al. (2007a).

tallow. The feeding value of the composite when fed at 40% of diet DM was 124% of the corn it replaced (Table 7). This feeding value is comparable with the metaanalysis of WDGS described previously. When either corn gluten meal or tallow were removed, G:F decreased numerically a similar amount, indicating the escape protein in the corn gluten meal and the tallow were equally responsible for the high feeding value of the composite. It is unlikely, but possible, that the corn gluten meal met a metabolizable protein deficiency. The response is more likely from the greater energetic efficiency of undegradable intake protein compared with degraded protein or carbohydrates. The undegradable intake protein does not undergo any fermentation losses. The higher energy value of lipid for ruminants (Zinn, 1989) certainly explains the response to tallow. Larson et al. (1993) estimated that the undegraded protein and fat in WDGS would increase the feeding value by about 20% compared with corn. This is less than the value of 30% in the meta-analysis and does not account for lower digestibility of NDF in WDGS compared with starch in corn. Therefore, the paradox remains unex-

Metabolism of the lipid in DG is important from an energetic as well as a meat composition standpoint. Vander Pol et al. (2007) conducted a feedlot study and a metabolism study to elucidate the role of lipid in the DGS. Five percent corn oil added to the control, cornbased diet reduced G:F by 10%. Conversely, adding a similar amount of lipid from WDGS increased G:F by 8%. Fat added as corn oil was 70% digested, whereas

fat added in WDGS was 81% digested. Fatty acid profiles were measured in duodenal contents (Table 8). Unsaturated fatty acids were higher (30.9% of total fat) in duodenal contents of steers fed WDGS than steers fed similar amounts of corn oil (10.8% of total fat). This suggests that some of the oil in WDGS was protected from rumen hydrolysis/hydrogenation. Plascencia et al. (2003) showed that fat digestion is decreased with hydrogenation. Therefore, these data (Vander Pol et al., 2007) are consistent by showing reduced hydrogenation and increased digestibility of the lipid in WDGS compared with free corn oil. Metabolism data are also consistent with the feeding study in which the lipid resulted in a positive animal response in WDGS, whereas oil gave a negative animal response. This negative influence could be due to influence on rumen fermentation or fat digestion. Plascencia et al. (2003) reported that intestinal fatty acid digestion decreased with level of total fatty acid intake, regardless of saturation. This response might suggest that the declining feed value of DGS as inclusion levels in the diet increase are at least partially due to declining fatty acid digestion. The negative effect of fat on rumen fermentation has been demonstrated (Zinn et al., 2000) and may be additive to the decreased digestion of fat.

#### **ROUGHAGE LEVELS AND SOURCES**

Starch has been removed in the production of ethanol so when DGS is included in the diet, especially at levels above 20% of DM, the amount of starch in the diet is

**Table 7.** Effect of wet grains composite on finishing steer performance<sup>1</sup>

|                       |                         | $\mathrm{ment}^2$      |                              |                            |                            |                      |  |  |  |
|-----------------------|-------------------------|------------------------|------------------------------|----------------------------|----------------------------|----------------------|--|--|--|
| SEM                   | -CGM                    | -FAT                   | COMP2                        | WCGF                       | DRC                        | Item                 |  |  |  |
| 0.54<br>0.13<br>0.023 | 9.43 <sup>ab</sup> 1.33 | 9.08 <sup>b</sup> 1.32 | 9.05 <sup>b</sup><br>1.35    | 9.48 <sup>ab</sup><br>1.30 | 9.75 <sup>a</sup><br>1.33  | DMI, kg/d<br>ADG, kg |  |  |  |
|                       | $1.33 \\ 0.146^{ab}$    | $1.32 \\ 0.146^{ab}$   | $1.35 \\ 0.149$ <sup>b</sup> | 1.30<br>0.136 <sup>a</sup> | 1.33<br>0.136 <sup>a</sup> | ADG, kg<br>G:F       |  |  |  |

<sup>&</sup>lt;sup>a,b</sup>Means within a row with unlike superscripts differ (P < 0.10).

<sup>&</sup>lt;sup>2</sup>Value relative to corn, calculated by difference of G:F, divided by by-product inclusion.

 $<sup>^{3}500 = \</sup>text{Small}^{0}$ .

<sup>&</sup>lt;sup>1</sup>Adapted from Lodge et al. (1997b).

<sup>&</sup>lt;sup>2</sup>DRC = dry-rolled corn; WCGF = wet corn gluten feed; COMP2 = wet corn gluten feed, corn gluten meal, and tallow; -FAT = composite minus tallow; -CGM = composite minus corn gluten meal.

**Table 8.** Fatty acid profiles of duodenal fat content of steers fed wet distillers grains plus solubles (WDGS) or supplemental corn oil<sup>1</sup>

|                                | $Treatment^3$      |               |               |  |  |  |
|--------------------------------|--------------------|---------------|---------------|--|--|--|
| Item <sup>2</sup>              | WDGS               | CON           | CON + OIL     |  |  |  |
| 16 and 18 C unsaturated        | 30.9               | 20.1          | 18.4          |  |  |  |
| 14 to 18 C saturated           | 64.0               | 71.7          | 75.3          |  |  |  |
| Other<br>Unsaturated:saturated | $\frac{5.1}{0.48}$ | $8.2 \\ 0.28$ | $6.3 \\ 0.24$ |  |  |  |

<sup>&</sup>lt;sup>1</sup>Adapted from Vander Pol et al. (2007).

decreased, whereas fiber, protein, and fat are increased. This suggests that subacute acidosis should be reduced and roughage (forage) content of the diet could be reduced when DGS is included in diets above 20% of DM. Acidosis control (Krehbiel et al., 1995) and reduced roughage needs (Farran et al., 2006) have been demonstrated with wet corn gluten feed, which has a similar amount of corn fiber to that in DGS. In addition to supplying NDF and reducing starch in the diet, WDGS adds moisture and protein to the diet. The moisture and physical characteristics (stickiness) aid markedly in palatability and reduce separation and sorting of less palatable ingredients. The protein in WDGS reduces the need for (value of) protein in the roughage. Therefore, less expensive, lower digestibility forages may be acceptable in diets with reasonably high levels of WDGS.

A feedlot study tested the response to roughage level and source in diets containing 30% WDGS (Benton et al., 2007). Alfalfa was used as the "gold standard" roughage and was fed at 4 and 8% of diet DM. Cornstalks were evaluated at amounts of NDF similar to the alfalfa (3 and 6 % of diet DM). Corn silage was included as the third roughage source theorizing that corn silage could be harvested and stored less expensively as silage compared with harvest of corn and cornstalks separately, yet provide both components. The silage was also included on an equal NDF basis at 6 and 12% of diet DM. An all-concentrate diet (no roughage) was included as a control. There was a 1 to 1.5 kg/d increase in DMI due to roughage inclusion, whereas ADG increased 0.09 to 0.22 kg/d (Table 9). These in-

creases in DMI and ADG are typical of those observed in studies evaluating roughage levels in diets without WDGS (Shain et al., 1999). These data suggest WDGS did not supply roughage even though it supplied NDF. However, cornstalks were as effective as alfalfa and corn silage in diets containing WDGS in providing roughage in terms of response in DMI, ADG, and G:F. This is contrary to Shain et al. (1999) where wheat straw fed on an equal NDF basis to alfalfa in dry-rolled corn diets was not as efficiently utilized as alfalfa. This suggests the moisture and protein in WDGS do in fact supply characteristics to the diet that allow utilization of low-quality roughages.

#### GRAIN PROCESSING

All of the data discussed have evaluated DGS in feedlot diets based on DRC or HMC. Vasconcelos and Galyean (2007) put together a very insightful survey of feedlot nutritionists. They reported that 65.5% of nutritionists surveyed stated that steam flaking was the most common method of corn processing. This does not mean that 65% of the corn fed to feedlot cattle is steam-flaked corn (SFC), only that 65% of the nutritionists in their survey responded accordingly. Their publication was not designed to quantify the amount of SFC fed in feedlots. The total amount of SFC may be greater than or less than 65%. Regardless, SFC represents a large proportion of grain fed to feedlot cattle, especially in the Southern High Plains. Ethanol plants have been and are being built in corn belt states where feeding DRC and HMC are more common.

Vander Pol et al. (2006a) fed DRC, SFC, and HMC with 30% WDGS to finishing cattle. From the meta-analysis, this 30% inclusion level with DRC or HMC would be optimal for rate and efficiency of gain. Although not statistically significant, the G:F for HMC was 4% greater than that for DRC (Table 10). With each corn at 61% of diet DM, the HMC calculates to have 6.5% greater feeding value than DRC, which is consistent with data when these corns are fed with wet corn gluten feed (Macken et al., 2006). Macken et al. (2006) suggested that SFC has 10 to 15% greater feeding value than DRC, with the greater values observed when fed with wet corn gluten feed. However, Vander Pol et al. (2006a) found similar G:F for SFC- and DRC-

**Table 9.** Finishing performance of cattle fed diets containing wet distillers grains plus solubles with 3 types of roughage at low or normal NDF levels<sup>1,2</sup>

| Item                        | CON   | LALF                                 | LCSIL                               | LCSTK                                | NALF                                 | NCSIL                                | NCSTK                                 | SE                   |
|-----------------------------|---|--------------------------------------|-------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|---------------------------------------|----------------------|
| DMI, kg/d<br>ADG, kg<br>G:F | 10.1 <sup>a</sup><br>1.96 <sup>a</sup><br>0.195 | $11.1^{ m b} \ 2.06^{ m ab} \ 0.186$ | $11.0^{ m b} \ 2.05^{ m a} \ 0.186$ | $11.3^{ m bc} \ 2.17^{ m c} \ 0.192$ | $11.7^{ m c} \ 2.16^{ m bc} \ 0.185$ | $11.5^{ m c} \ 2.15^{ m bc} \ 0.188$ | $11.6^{\circ}$ $2.18^{\circ}$ $0.188$ | 0.2<br>0.05<br>0.003 |

<sup>&</sup>lt;sup>a-c</sup>Means within a row with unlike superscripts differ (P < 0.05).

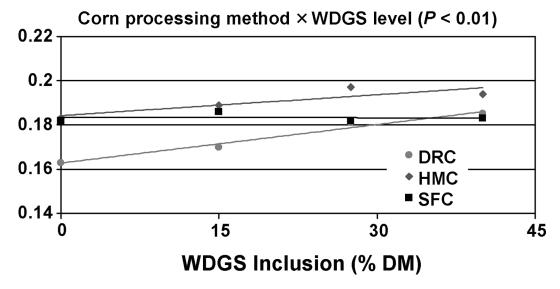
<sup>&</sup>lt;sup>2</sup>Expressed as a proportion of the fat reaching the duodenum.

<sup>&</sup>lt;sup>3</sup>CON = average of control diet and composite diet, and CON + OIL = average of control + corn oil diet and composite + corn oil diet.

<sup>&</sup>lt;sup>1</sup>Adapted from Benton et al. (2007).

<sup>&</sup>lt;sup>2</sup>CON = Control, LALF = low alfalfa hay (4%), LCSIL = low corn silage (6%), LCSTK = low corn stalks (3%), NALF = normal alfalfa hay (8%), NCSIL = normal corn silage (12%), and NCSTK = normal corn stalks (6%)

## Gain:Feed



Linear effect of WDGS level in DRC (P < 0.01) Linear effect of WDGS level in HMC (P < 0.05)

**Figure 1.** Efficiency of gain of finishing steers fed differing levels of WDGS (wet distillers grains plus solubles) with dry rolled corn (DRC), high moisture corn (HMC), or steam flaked corn (SFC). Adapted from Corrigan et al. (2007).

fed cattle when 30% WDGS was included in the diet, and ADG was significantly decreased for cattle fed SFC compared with DRC or HMC. Drouillard et al. (2005) also obtained less response to the combination of WDGS and SFC than expected and suggested the optimal level of WDGS was less than the 30% level used by Vander Pol et al. (2006a).

Corrigan et al. (2007) evaluated the interaction between WDGS inclusion and grain processing method. The WDGS was fed at 0, 15, 27.5, and 40% of DM in

**Table 10.** Performance and carcass characteristics of steers fed 30% wet distillers grains plus solubles and corn from 3 processing methods<sup>1</sup>

|                             |                 | Treatment <sup>2</sup> | 2                     |       |        |
|-----------------------------|-----------------|------------------------|-----------------------|-------|--------|
| Item                        | SFC             | HMC                    | DRC                   | SEM   | F-test |
| DMI, kg/d                   | $9.28^{\rm b}$  | $9.53^{ m ab}$         | 10.28 <sup>a</sup>    | 0.10  | < 0.01 |
| ADG, <sup>3</sup> kg        | $1.63^{c}$      | $1.77^{ m ab}$         | $1.84^{\rm a}$        | 0.03  | < 0.01 |
| G:F <sup>3,4</sup>          | $0.176^{\rm b}$ | $0.185^{a}$            | $0.179^{\mathrm{ab}}$ | 0.002 | < 0.01 |
| Fecal starch                | $4.2^{\rm c}$   | $8.7^{ m b}$           | $12.0^{ m ab}$        | 1.3   | < 0.01 |
| HCW, kg                     | $373^{\rm c}$   | $387^{\mathrm{ab}}$    | $395^{a}$             | 3     | < 0.01 |
| 12th-rib fat, cm            | $1.30^{c}$      | $1.47^{ m ab}$         | $1.57^{\rm a}$        | 0.05  | < 0.01 |
| LM area, cm <sup>2</sup>    | 81.3            | 85.1                   | 83.9                  | 1.3   | 0.16   |
| Marbling score <sup>5</sup> | $496^{\rm b}$   | 544 <sup>a</sup>       | 540 <sup>a</sup>      | 10    | < 0.01 |

 $<sup>^{\</sup>rm a-d}{\rm Means}$  within a row with unlike superscripts differ (P < 0.05).  $^{1}{\rm Adapted}$  from Vander Pol et al. (2006a).

diets consisting of DRC, HMC, or SFC  $(3 \times 4 \text{ factorial})$ arrangement). Interactions for ADG and G:F were observed between level of WDGS and grain processing type (Figure 1). At 0% WDGS, the SFC had 14% greater feeding value than DRC, which is consistent with Cooper et al. (2002) and Owens et al. (1997). When WDGS was added to DRC, there was a linear increase (P < 0.01) in G:F such that at 40% inclusion, the G:F was similar to that of the SFC diets. When WDGS was added to the SFC diets, there was no change in G:F. The feeding value for WDGS in SFC diets appears to be equal to SFC, which was 14% greater than DRC in this study. However, WDGS had 34% greater feeding value than DRC averaged across levels in this study. The HMC diet with 0% WDGS gave G:F values similar to the SFC diet without WDGS. However, addition of WDGS to HMC gave a linear (P < 0.05) increase in G:F. Whereas this experiment clearly showed the interaction between WDGS level and grain type on cattle performance, it certainly did not explain possible mechanisms. The relatively poor response to WDGS in SFC diets has also been shown by May et al. (2007b).

#### **GRAIN FERMENTED**

Whereas corn is the primary grain used for ethanol production, grain sorghum has been and continues to be used as a feedstock. The grains have similar amounts of starch and therefore have similar ethanol yields. Sorghum is usually less expensive than corn so it is an attractive feedstock for ethanol plants. Lodge et al.

 $<sup>^2{\</sup>rm SFC}$  = steam-flaked corn, HMC = high-moisture corn, and DRC = dry rolled corn.

Calculated from adjusted final BW.

<sup>&</sup>lt;sup>4</sup>Calculated as total feed intake (DM basis) divided by total gain. <sup>5</sup>400 = Slight<sup>0</sup>, 500 = Small<sup>0</sup>.

(1997a) suggested that sorghum DGS had less feeding value than corn DGS. However, their comparison was somewhat indirect because it compared feeding values across rather than within studies. Al-Suwaiegh et al. (2002) made a direct comparison of sorghum and corn DGS made from the same ethanol plant. The 2 DGS were fed at 30% of the diet with DRC. Although the G:F was not different, it favored corn DGS by 3%, giving the corn 10% greater feeding value. Two additional experiments have been reported where sorghum DGS was compared with corn DGS. Levels of DGS fed were lower than those reported by Al-Suwaiegh et al. (2002), so the DGS was used primarily as a protein source. In addition, diets were based on SFC and the DGS were produced by different ethanol plants. Galyean and Vasconcelos (2007) reported statistically similar responses in G:F for sorghum and corn DGS (0.169 and 0.176, respectively), but the feeding value of the corn DGS was 40% greater than the sorghum DGS. Depenbusch et al. (2005) did not show a difference in G:F between sorghum and corn DGS (0.148 and 0.153, respectively), but the feeding value of corn DGS was 25% greater than sorghum DGS. Considering the 4 experiments reported, one would conclude sorghum DGS was equal to corn DGS based on nonsignificant differences. However, the corn DGS was superior numerically to sorghum DGS in all experiments, causing us to conclude that it is risky to conclude the 2 are equivalent in feeding value.

Whereas little or no wheat is used for ethanol production in the United States, some is used in Western Canada because of availability relative to corn. The DGS resulting from fermentation of wheat has more NDF and less fat than that made from corn, whereas the protein is more degradable (Mustafa et al., 2000). Wheat DGS can be an effective source of protein and energy for growing and finishing cattle (Ojowi et al., 1997) and does not affect eating quality of the resulting product (Shand et al., 1998).

#### **Conclusions**

Distillers grains plus solubles is an excellent protein source for feedlot cattle, but as supplies increase, a greater amount is being used as energy sources replacing grain (primarily corn) that instead is being used as a feedstock by ethanol plants. The meta-analyses demonstrate that DGS has greater feeding value than DRC, the feeding value is dependent upon level of inclusion, and WDGS has greater feeding value than DDGS. Further, low quality roughage can be used with WDGS and the WDGS seems to add palatability and conditioning to the feedlot diet. Finally, there appears to be an interaction between level of DGS in the diet and type of grain processing applied. As with many aspects of ruminant nutrition, it is difficult to explain all of the interacting factors. This provides a great opportunity for researchers and practicing nutritionists to conduct research to explain the interacting factors.

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